



Installation instructions BMGZ021 and BMGZ041

Robust measuring rollers for conveyor belts in flat, troughed
and calibratable designs

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BMGZ041



BMGZ021

This operation manual is also available in German.

Please contact your local representative.

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1 Table of contents

1	TABLE OF CONTENTS	2
2	SAFETY INSTRUCTIONS.....	3
2.1	Representation of the safety instructions.....	3
2.1.1	Danger that could lead to a slight or moderate breach	3
2.1.2	Note on proper functioning	3
2.2	General safety instructions.....	3
3	PRODUCT INFORMATION.....	4
3.1	System arrangement.....	4
3.2	Product description	4
3.3	Description of function.....	5
3.4	Scope of delivery.....	5
3.5	Order code for flat measuring rollers	5
3.6	Order code for troughed measuring rollers	6
4	INSTALLATION OF MEASURING ROLLERS	7
4.1	Installation site for the measuring rollers	7
4.2	Installation of the measuring rollers	8
4.3	Electrical connection BMGZ021 and BMGZ041 (see operating instructions for the BMGZ710 series) 11	
5	DIMENSIONS	13
6	TECHNICAL DATA	15

2 Safety instructions

All of the safety, operating and installation instructions listed here ensure the proper functioning of the device. They must be complied with at all times to ensure the safe operation of the machines. Failure to comply with the safety instructions and use of the devices outside of their specified performance data may jeopardise the safety and health of individuals.

Work involving the operation, maintenance, conversion, repair or adjustment of the device described here may only be carried out by specialists.

2.1 Representation of the safety instructions

2.1.1 Danger that could lead to a slight or moderate breach



Danger, warning, caution

Type of danger and source

Possible consequences of disregarding

Action to avert the danger

2.1.2 Note on proper functioning



Note

Note on correct operation

Simplification of operation

Ensuring functioning

2.2 General safety instructions



The conveyor belt scales are only able to function with the intended arrangement of the components relative to one another, otherwise serious malfunctions may occur. The installation instructions on the pages below must therefore be followed.



The local installation regulations ensure the safety of electrical systems. They are not taken into account in these operating instructions, but must be complied with at all times.



Poor earthing can lead to people receiving electric shocks, malfunctions of the entire system or damage to the evaluation electronics. Good earthing of the housing must be ensured in any case.

3 Product information

3.1 System arrangement

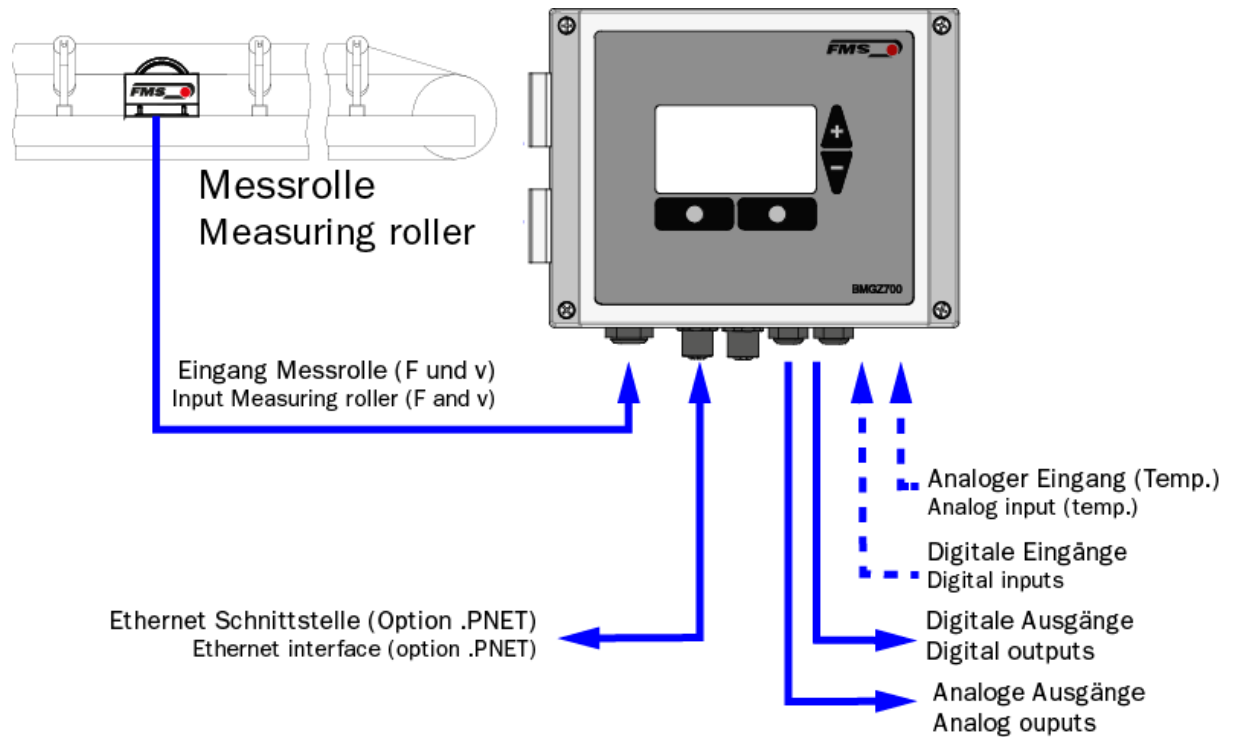


Figure 1: Measuring roller and evaluation electronics

BMGZ700_BA_Manual.ai

3.2 Product description

FMS measuring rollers for conveyor belts are suitable for the toughest demands and permanent loads in both mobile and stationary systems for heavy bulk goods of all kinds such as gravel, ballast, chalk, coal, fertilisers, building rubble etc. Two different construction types and a wide range of different belt widths offer solutions for numerous applications.

BMGZ021 – for flat belts

BMGZ041 – for troughed belts

FMS are used in combination with the evaluation electronics from the BMGZ700 construction series.

BMGZ710 – robust evaluation electronics for conveyor belt scales

BMGZ710.PNET - robust evaluation electronics for conveyor belt scales with a PROFINET IRT interface

BMGZ750 – robust, calibratable evaluation electronics for conveyor belt scales – **available from 06/2021**

BMGZ750.PNET - robust, calibratable evaluation electronics for conveyor belt scales with a PROFINET IRT interface – **available from 06/2021**

3.3 Description of function

The FMS measuring roller usually replaces a conventional bearing pulley station in the conveyor belt. The conveyor belt width determines the dimensions of the measuring roller. There is a force transducer on each shaft end of the measuring axis. The type of measurement (directly at the point of actual transmission of force) makes the system resistant to forces that act, for example, in the direction of the running belt. Additional guides or struts to the frame of the conveyor belt to absorb these undesirable forces are not necessary and lead to very narrow dimensions. The minimal installation height means the FMS measuring rollers can be installed in even the smallest of spaces, for example in mobile crushers or sorting machines. The measuring roller support can be adjusted and can therefore be mounted on conveyor belts of varying frame widths without work needing to be carried out to adjust them. The universal installation bracket facilitates installation in existing systems and is included with the delivery. The fully encapsulated speed sensor is free from wear and maintenance and sits on a shaft end.

3.4 Scope of delivery

The following components are included in a full system:

Scope of delivery:

Measuring roller

Accessories:

Evaluation electronics, connection cable running from the evaluation electronics to the measuring roller (please indicate length)

Not included in the scope of delivery:

Power supply, additional installation material (screws, washers etc.)

3.5 Order code for flat measuring rollers

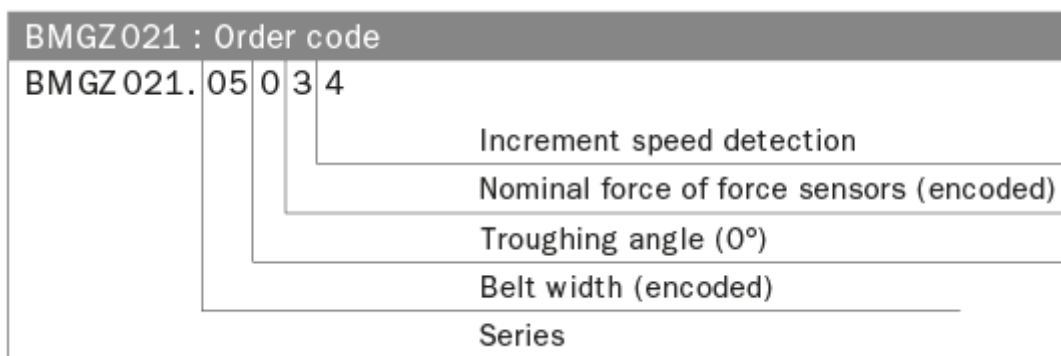


Figure 2: Order code for measuring rollers

3.6 Order code for troughed measuring rollers

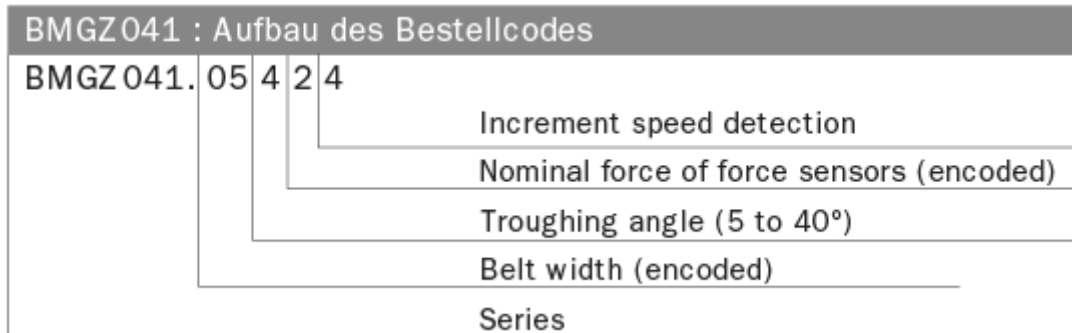


Figure 3: Order code for measuring rollers

BMGZ021_Datenblatt.indd

4 Installation of measuring rollers

4.1 Installation site for the measuring rollers

Note the following points:

- The belt tension should be kept constant. At least one weight tensioning station should be provided where possible. Changes to the belt tension have a direct impact on the measurement.
- The gradient should only ever be high enough that the bulk goods do not slip backwards on the belt.
- The conveying capacity should be in a range from 20% to 100% of the nominal conveying capacity. The measurement accuracy decreases when the conveying capacity is low.
- The measuring roller should be positioned far enough from the material feeding station that the bulk goods have stabilised by the time they reach the measuring roller.
- Position the measuring roller as far as possible from the drive drum so the impact of belt tension is minimised.
- The measuring roller may only be positioned in a straight section of the belt with a constant level of troughing.

Accuracy of the measurements



Movements of the material being conveyed on the belt and changes to the belt tension affect the measurements and therefore increase measurement uncertainty. Proper operation is only ensured if the above points are followed.

Example installation position

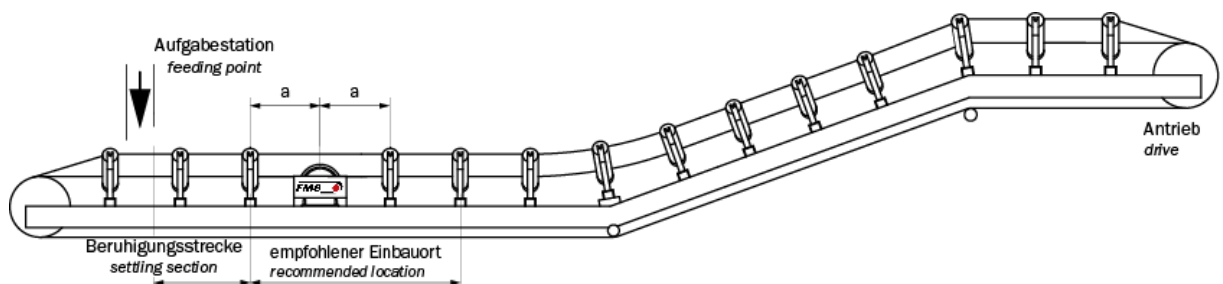


Figure 4: Example installation position
DAF_BMGZ_gekröpft_horizontal.ai

- Sufficiently long stretch to settle
- Significant distance from the drive
- Sufficient distance from the cranking of the belt. The belt must lie on the measuring roller with its own weight when no load is placed on it.
- The mass "a" has already been taken into account when designing the measuring roller and must be complied with precisely (± 25 mm).

4.2 Installation of the measuring rollers

Check the alignment of the adjacent bearing pulley stations and whether they run in parallel

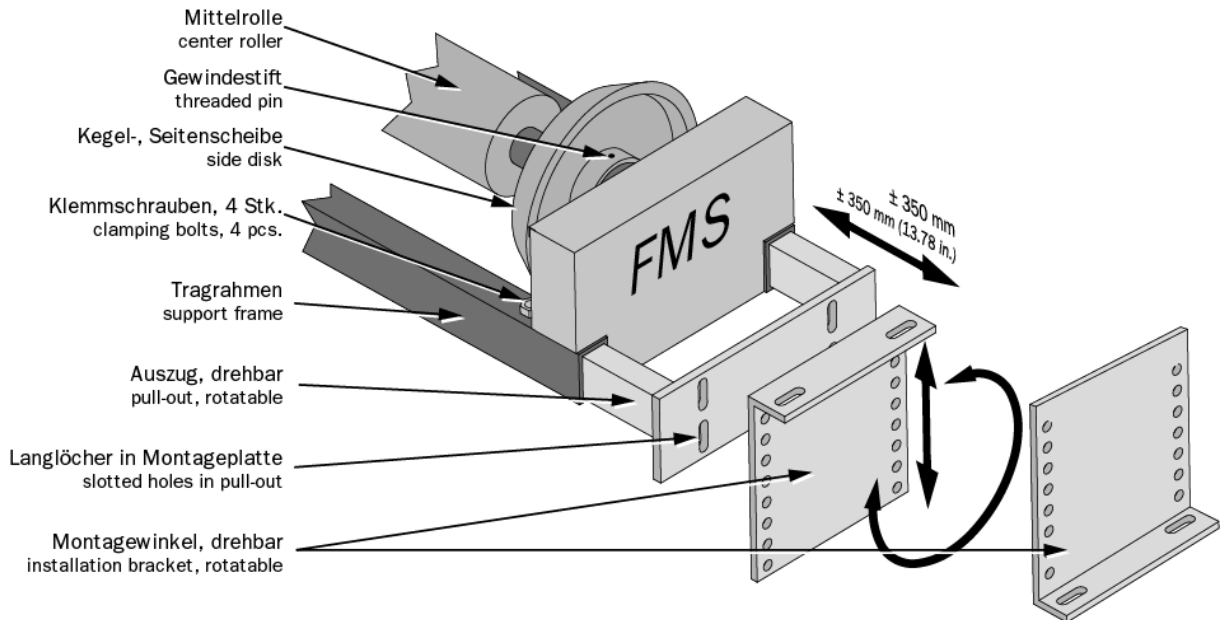


Figure 5: Installation elements

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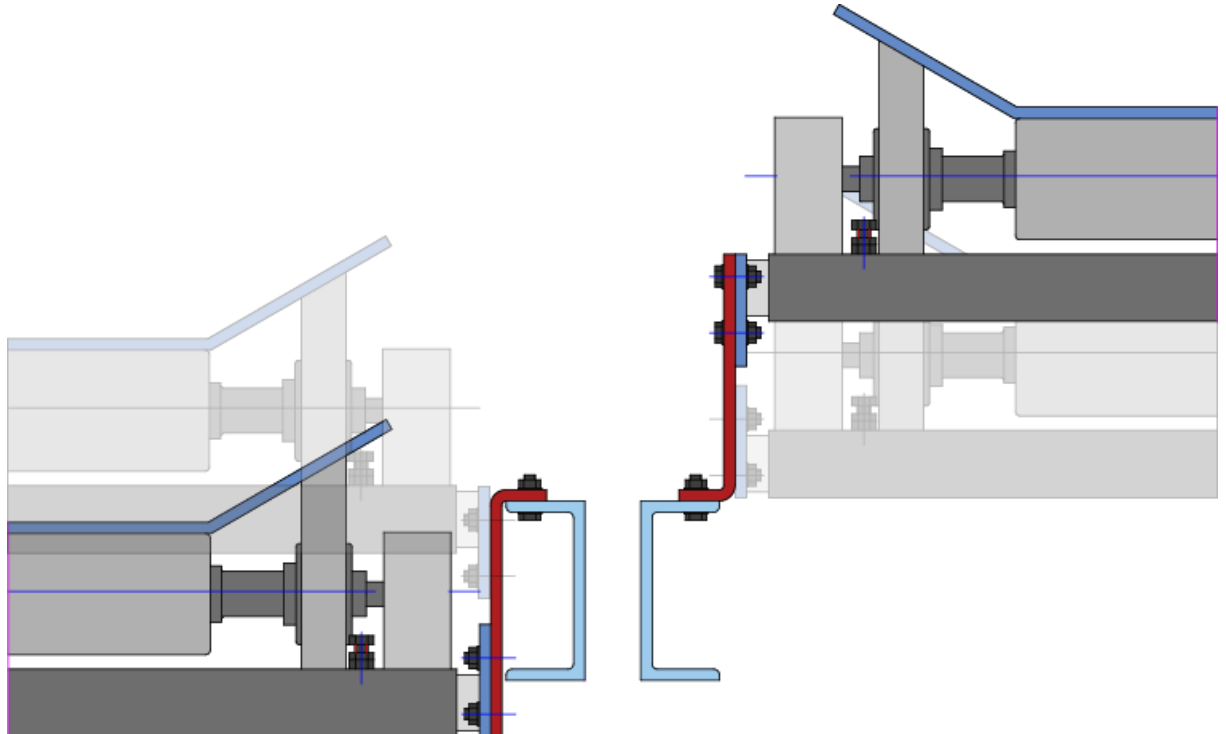


Figure 6: Installation types, possible combinations

BMGZ700_BA_Manual.ai

This provides an initial rough estimate of the installation height of the measuring roller.

Ensure that the screws are initially approximately in the centre of the respective slotted holes. This ensures you have enough “breathing room” to make the fine adjustments.

After setting the height, check the central alignment of the measuring roller.

- Loosening the clamping screws “1” on both sides enables you to shift the support frame using the extensions.

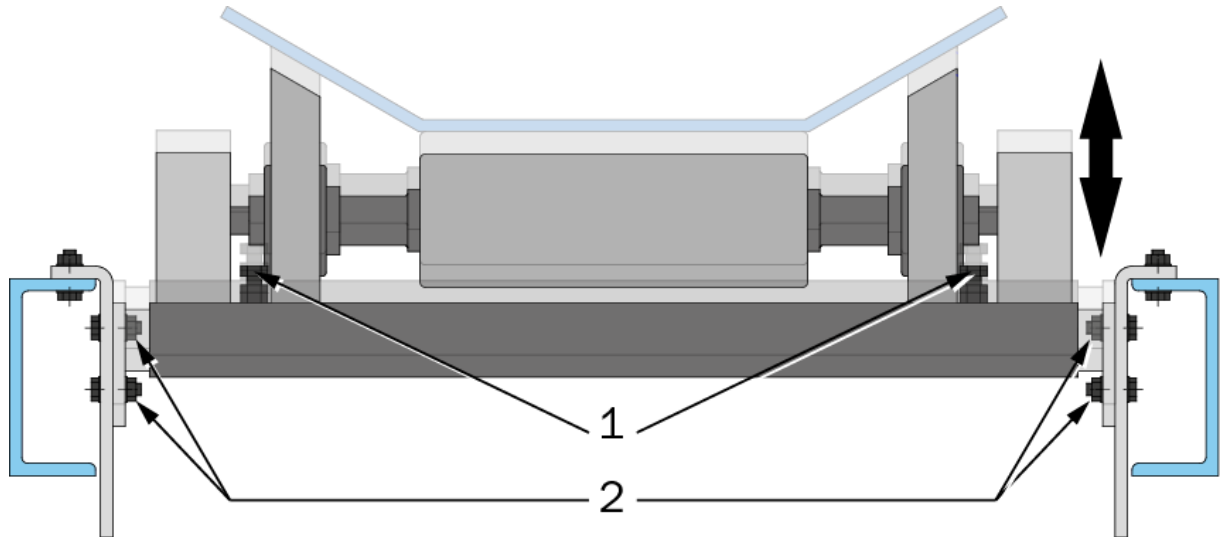


Figure 7: Fine adjustment, screws

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Fine adjustment of the height relative to the adjacent bearing pulley stations.

- Lift the belt with wooden wedges or similar
- Tension two cords over the adjacent load-bearing rollers
- Loosen the lateral fixing screws “2” on the installation bracket and displaceable part slightly
- Adjust the height of the measuring roller until the measuring roller contacts the cords in a straight manner
- Tighten the lateral fixing screws again

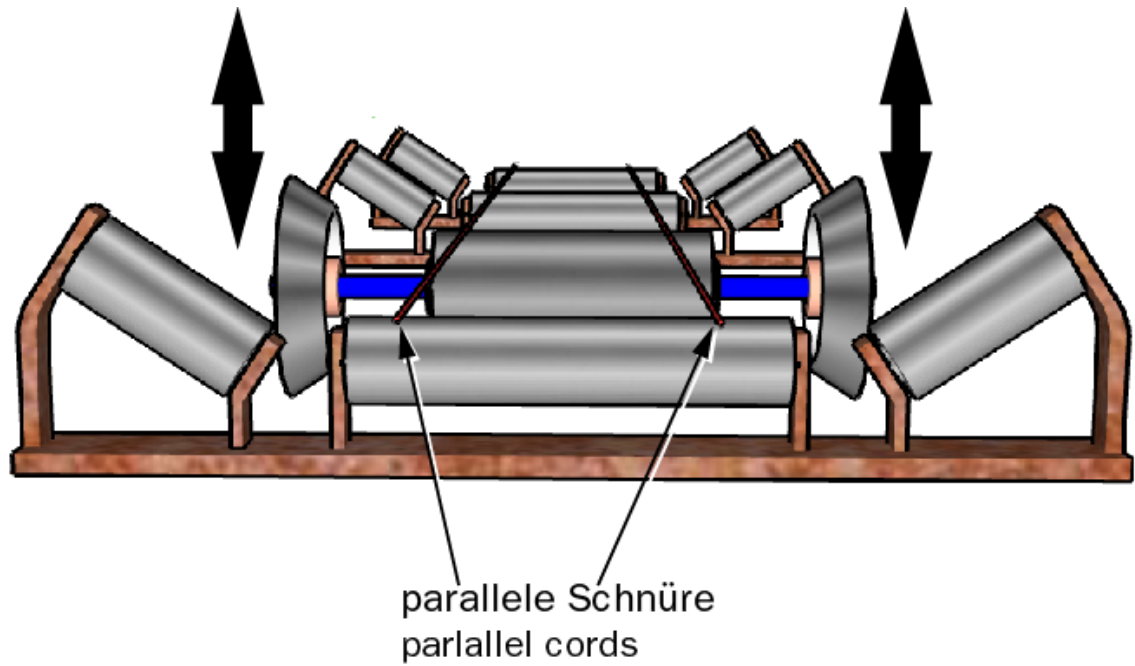


Figure 8: Alignment with 2 cords

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You can now adjust the bevel/lateral washers (only BMGZ041). These can be shifted in a lateral direction by loosening the threaded pin.

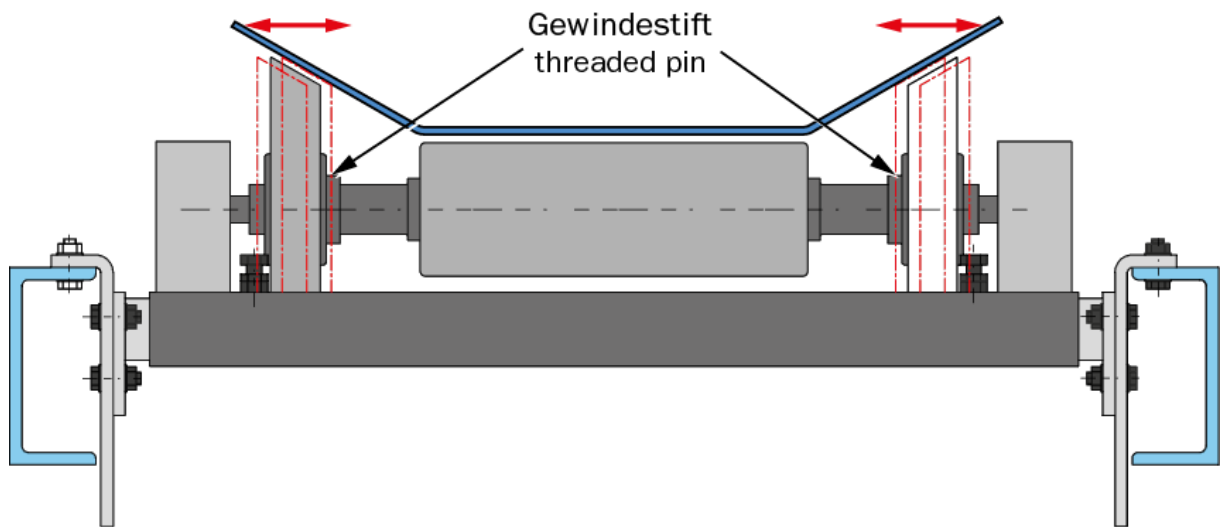


Figure 9: Setting the bevel washers

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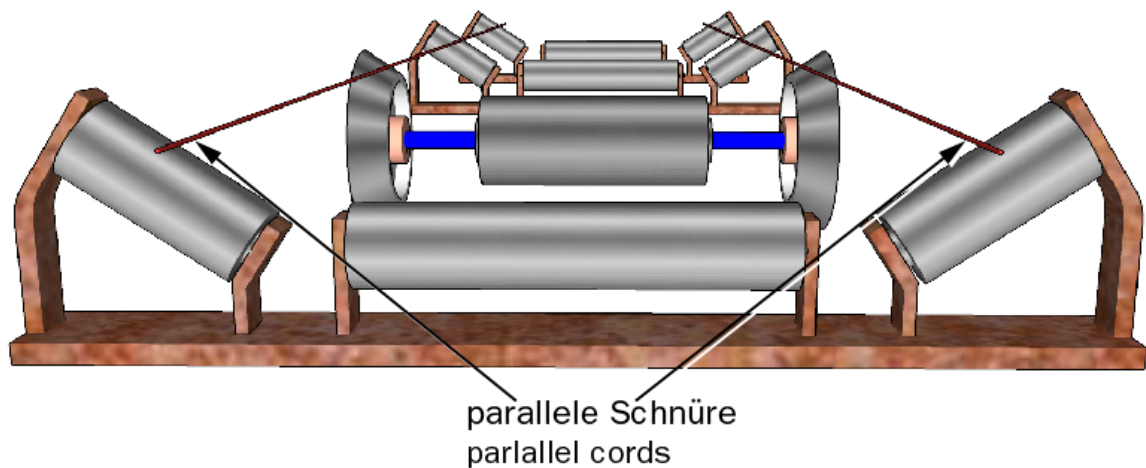


Figure 10: Alignment with 2 cords

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4.3 Electrical connection BMGZ021 and BMGZ041 (see operating instructions for the BMGZ710 series)

The connection between the measuring roller and the evaluation electronics must be made with the 8-wire, paired cable (4x2x0.75 mm²) included with the delivery.

The cable must be routed separately from lines carrying the power so no disruptions to the measurement signal are induced. On the measuring roller side, the plastic coating on the cable is at a distance of approximately 14 cm.

The white wire is not connected. The shield must be connected to terminal 5

The cable shield must be connected on both sides.

When using housing version K (control cabinet), the cable is guided through the control cabinet wall using the 8-pole plug connection.

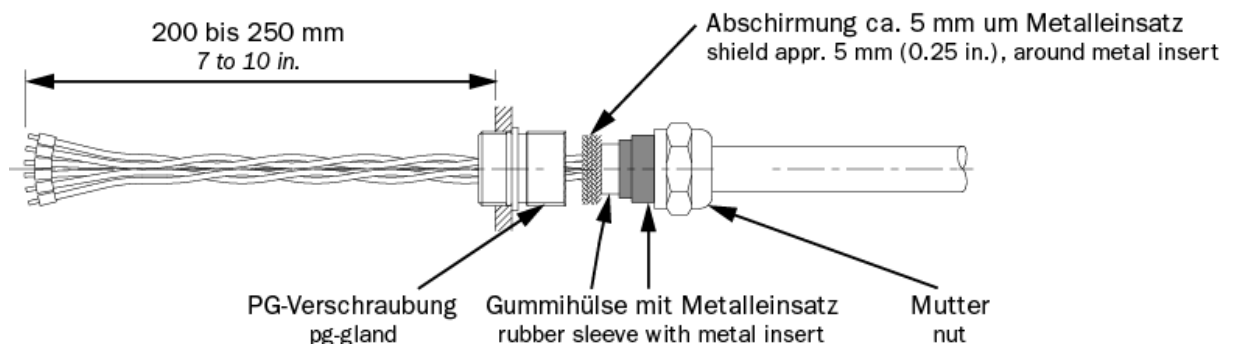


Figure 11: Connection cable on the evaluation electronics side
BMGZ700_BA_Manual.ai

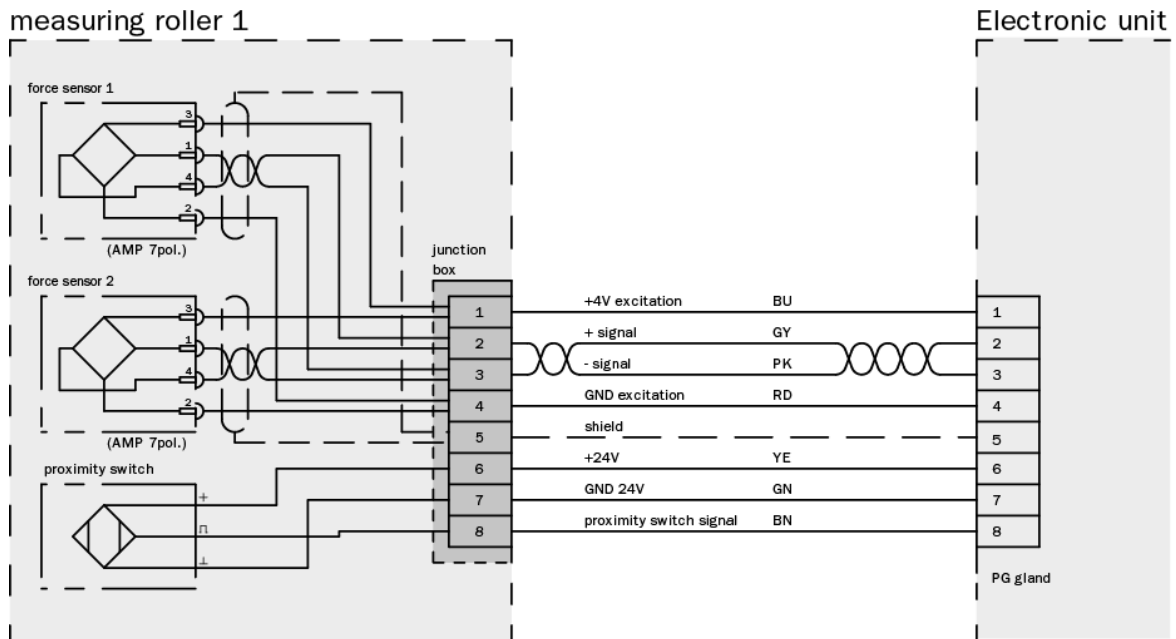


Figure 12: Connection cable on the measuring roller side BMGZ021 and BMGZ041
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5 Dimensions

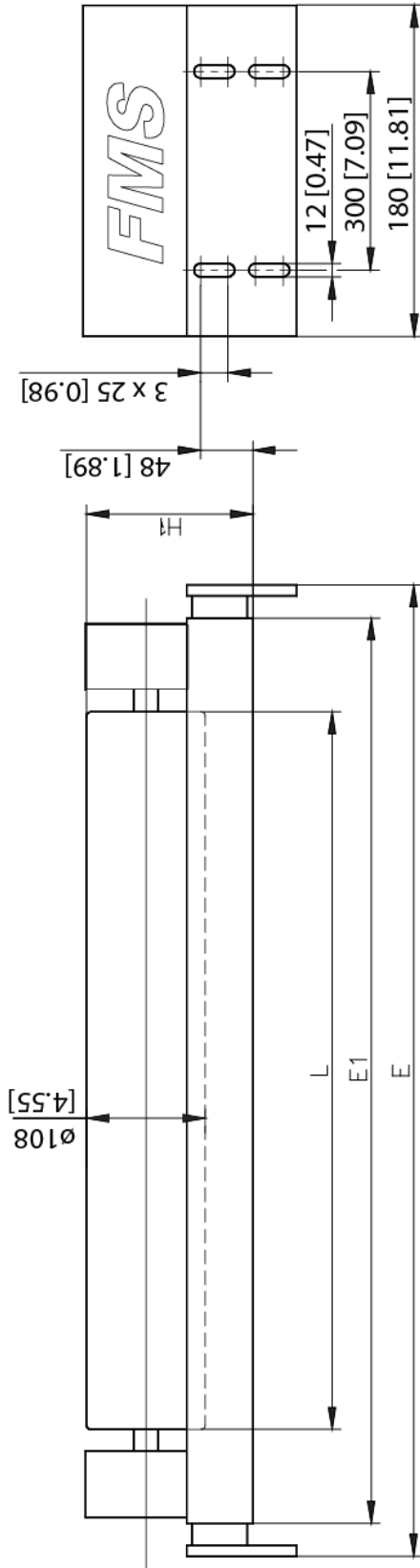


Figure 13: Dimensions BMGZ021

BMGZ021-Series : Dimensions						
Type	Belt width	L mm (in.)	E mm (in.)	E1 mm (in.)	H1 mm (in.)	
BMGZ021.020	400	400 (15.7)	600 - 970 (23.6 - 38.2)	580 (22.8)	150 (5.9)	
BMGZ021.030	500	500 (19.7)	700 - 1070 (27.6 - 42.1)	680 (26.8)	150 (5.9)	
BMGZ021.040	650	650 (25.6)	850 - 1220 (33.5 - 48.0)	830 (32.7)	150 (5.9)	
BMGZ021.050	800	800 (31.5)	1000 - 1370 (39.4 - 53.9)	980 (38.6)	150 (5.9)	
BMGZ021.060	1000	1000 (39.4)	1200 - 1570 (47.2 - 61.8)	1180 (46.5)	150 (5.9)	

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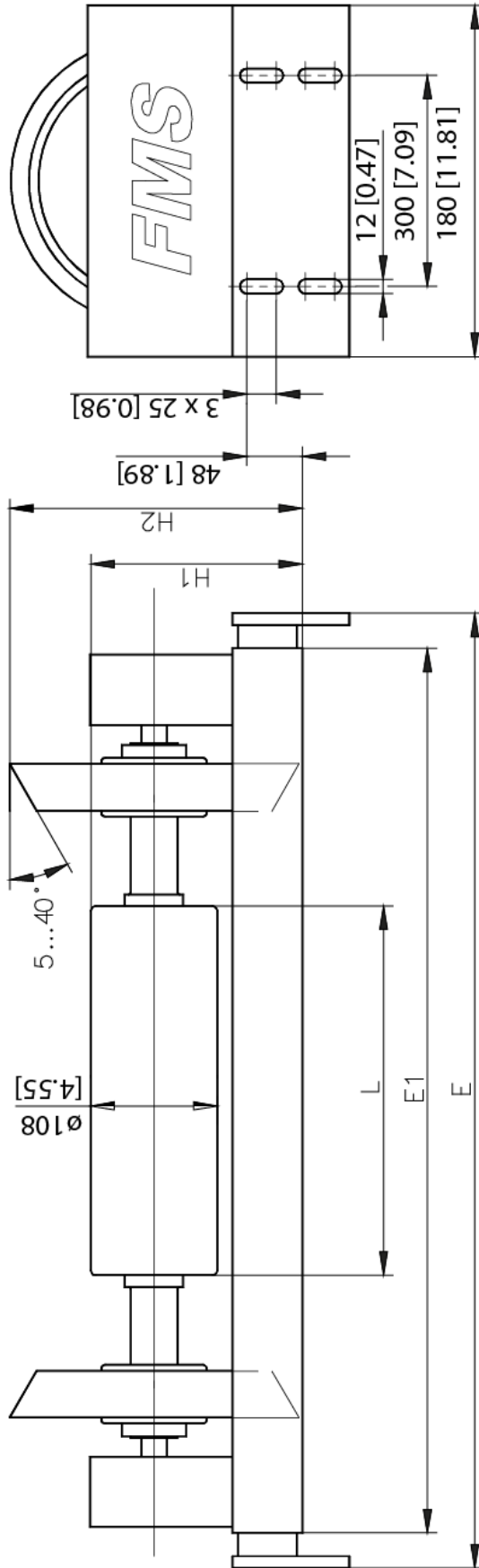


Figure 14: Dimensions BMGZ041

BMGZ041-Series : Dimensions									
Type	Belt weight	L mm (in.)	E mm (in.)	E1 mm (in.)	H1 mm (in.)	H2 mm (in.)			
BMGZ041.02	500	200 (7.9)	620 – 990 (24.4 – 39.0)	600 (23.6)	180 (7.0)	232 (9.1)			
BMGZ041.03	650	250 (9.8)	720 – 1090 (28.3 – 42.9)	700 (27.6)	180 (7.0)	250 (9.8)			
BMGZ041.04	800	315 (12.4)	830 – 1200 (32.7 – 47.2)	810 (31.9)	180 (7.0)	250 (9.8)			
BMGZ041.05	1000	380 (15.0)	1045 – 1415 (41.1 – 55.7)	1025 (40.4)	240 (9.4)	352 (13.9)			
BMGZ041.06	1200	465 (18.3)	1180 – 1550 (46.5 – 61.0)	1160 (45.7)	240 (9.4)	352 (13.9)			
BMGZ041.07	1400	530 (20.8)	1395 – 1765 (54.9 – 69.5)	1375 (54.1)	240 (9.4)	352 (13.9)			

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6 Technical data

BMGZ021 : Technische Daten	
Genauigkeitsklasse	± 0.3 % (FNenn)
Temperaturbereich	-10 bis +60 °C (14 bis 140 F)
Überlastsicherung Kraftaufnehmer	20-fache Nennkraft (FNenn)
Material Kraftaufnehmer	hochfestes Aluminium
Material Rahmen	verzinkter Stahl
Schutzart	IP67

Table 1: Technical data on FMS measuring rollers **BMGZ021_Datenblatt_DE.indd**

BMGZ041 : Technische Daten	
Genauigkeitsklasse	± 0.3 % (FNenn)
Temperaturbereich	-10 bis +60 °C (14 bis 140 F)
Überlastsicherung Kraftaufnehmer	20-fache Nennkraft (FNenn)
Material Kraftaufnehmer	hochfestes Aluminium
Material Rahmen	verzinkter Stahl
Schutzart	IP67

Table 2: Technical data on FMS measuring rollers **BMGZ041_Datenblatt_DE.indd**



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