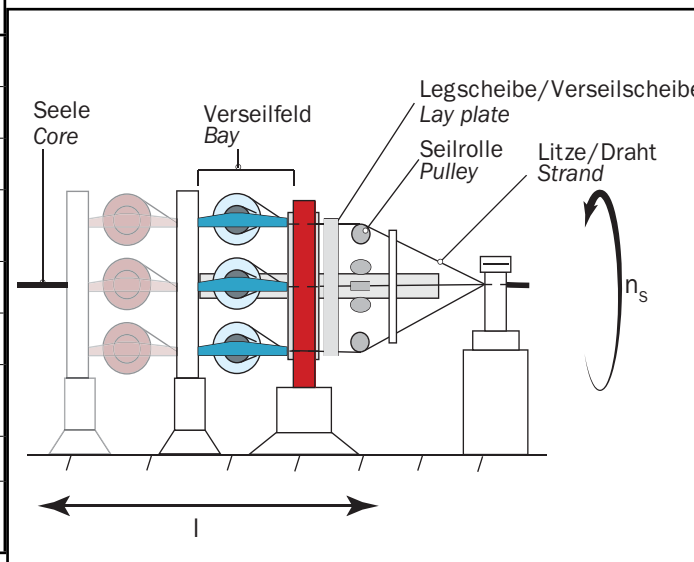


Contact Information	
Company	Project
Name, first name	Tel.
Email	

Stranding Machine	
Type of machine	
Total length $l$ (m)	
Maximum speed $n_s$ (rpm)	
Number of individual lay plates or bays	
Number of cradles per bay	
Number of strands per lay plate	
For multiple lay plates: hardwired connection possible?	
24 VDC available on machine	
Functionality PLC (control of brakes, wire brake detection, others)	



Tension Monitoring	
Number of monitored strands	Monitoring of core (please complete DAF, static)
Detection of production length	

Tension Control, Brake Control	
Type of bobbin brakes	Number of controlled strands
Minimum brake force (N)	Maximum brake force (N)
Control of core strand	

Main Control, PLC	
Connection of Telemetry System to PLC	RTM Monitoring & Control Software
Analogue outputs (max. 10), not in combination with Brake Control	(Fieldbus-) interface to PLC
PLC on rotating part of machine	PLC on static part of machine

Sketch, Additional Remarks	
<p>Please provide drawings or illustration of the machine (pre-forming head, stranding point, capstan, cradle, spools, etc.)</p> <p>To specify the tension values of the strands, please use the form „12_Pulley_Rotating....“.</p>	

Related Products				
Force sensors	RTM MP	Cables	Connectors	Others